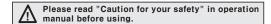
Picking sensor

■ Features

- •Plastic injection case
- •Slim body(W30×H140×T10mm)
- •Wide range of sensing distance (0.1 to 3m, 0.05 to 1m)
- •Mutual interference prevention (FREQ A/B)
- •Light ON/Dark ON switching mode
- Picking indicator includes
- •Protection structure IP40(IEC standard)







Specifications

	NPN ope	en collector output	BWPK25-05				
Model	PNP open collector output		BWPK25-05P				
Sensing type			Through-beam				
Sensing Long mode distance Short mode		Long mode	0.1 to 3m				
		Short mode	0.05 to 1m				
Sensir	ng targe	t	Opaque materials of Min. Ø 35mm				
Optical axis pitch		tch	25mm				
Numb	er of op	tical axis	5pcs				
Sensir	ng width		100mm				
Power	supply		12-24VDC ±10% (Ripple P-P : Max. 10%)				
Currer	nt consu	mption	Emitter: Max. 60mA, Receiver: Max. 60mA				
Control output		t	NPN or PNP open collector output • Load voltage : Max. 30VDC • Load current : Max. 150mA • Residual voltage ☞ NPN : Max. 1V, PNP : Min. (Power voltage −2.5V)				
Opera	tion mo	de	Switching of Light ON/Dark ON				
Respo	nse tim	е	Max. 30ms				
Light	source		Infrared LED(850nm)				
Interfe	rence p	rotection	Anti-interference by transmittance frequency selection				
Protection circuit		cuit	Reverse power polarity, Output short-circuit(Overcurrent) protection				
External picking input		ng input	Non-contact or contact input • NPN open collector output: Lighting(0-2V), Light out(5-30V or open) • PNP open collector output: Lighting(4-30V), Light out(0-3V or open)				
Ambie	nt temp	erature	-10 to 55℃ (at non-freezing status)				
Storag	ge tempe	erature	-20 to 60℃ (at non-freezing status)				
Ambie	nt humi	dity	35 to 85%RH				
Storag	ge humic	dity	35 to 85%RH				
Ambie	nt illumi	nation	Sunlight: Max. 11,000/x, Incandescent lamp: Max. 3,000/x				
Insula	tion resi	stance	Min. 20MΩ (at 500VDC megger)				
Noise strength		1	The square wave noise by the noise simulator (Voltage: ± 240 V, Period: 10ms, Pulse width: 1 μ s)				
Dielectric strength		ngth	1,000VAC 50/60Hz for 1minute				
Vibration			1.5mm amplitude at frequency of 10 to 55Hz in each of X, Y, Z directions for 2 hours				
Shock			500m/s² (50G) in X, Y, Z directions for 3 times				
Protec	tion		IP40(IEC standard)				
Materi	al		• Body: PC/ABS, Lens: Acrylic				
Unit w	eight		Approx. 250g				

(A) Photo electric sensor

(B) Fiber optic sensor

(C) Door/Area sensor

(D) Proximity sensor

(E) Pressure sensor

(F) Rotary encoder

(G) Connector/ Socket

(H) Temp. controller

(I) SSR/ Power controller

(J) Counter

(K) Timer

(L)

Panel meter

(M)
Tacho/ Speed/ Pulse meter

(N) Display unit

(O) Sensor controller

(P) Switching power supply

(Q) Stepping motor & Driver & Controller

(R) Graphic/ Logic panel

Field network device

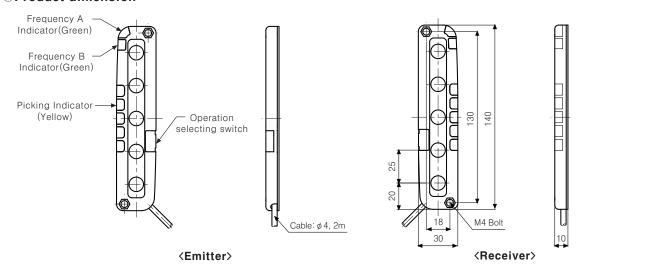
(T) Production stoppage models & replacement

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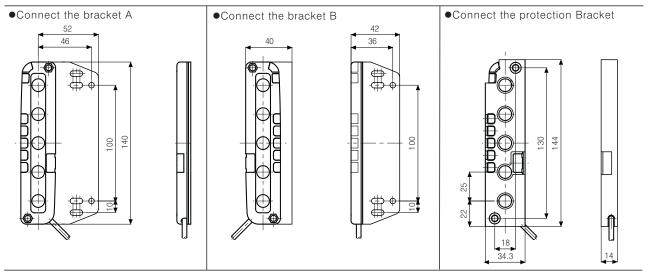
Dimensions

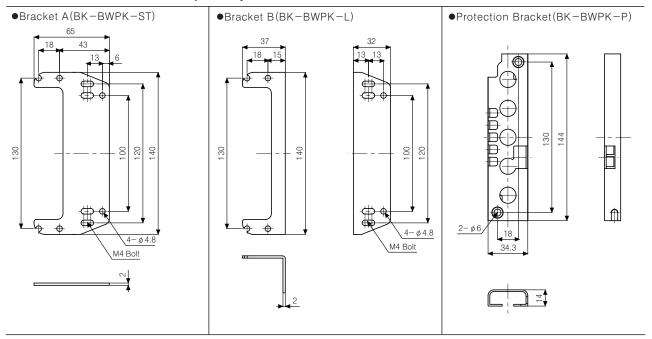
OProduct dimension





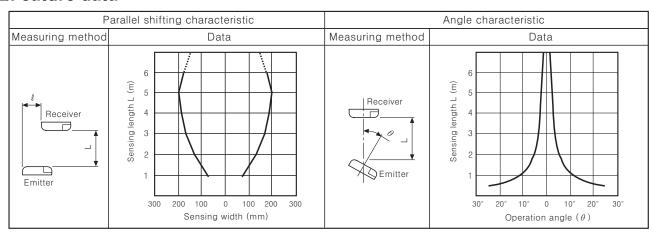
OBracket mounting dimension



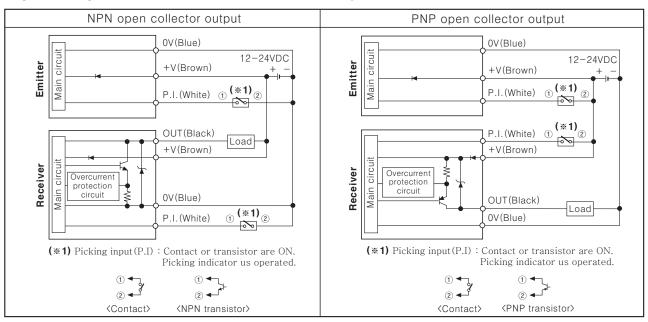


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■ Feature data

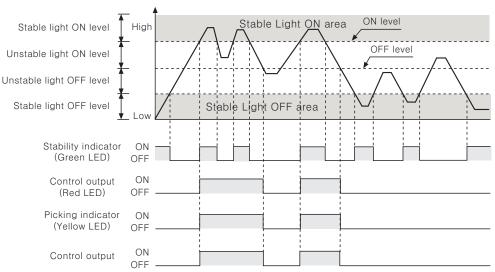


■Input/Output circuit and connection diagram



*Picking indicator: When external picking input (P.I) is short-circuited with OUT (Black), it is operated same as ON/OFF status of control output.

Operation timing diagram



*1. Picking indicator is operated connecting output to picking input, or it will be OFF regardless of operation mode.

(A) Photo electric sensor

(B) Fiber optic sensor

(C) Door/Area sensor

(D) Proximity sensor

(E) Pressure sensor

(F) Rotary encoder

(G)

Connector/ Socket

Temp.

(I) SSR/ Power controller

(J) Counter

(K) Timer

(L)

Panel

(M) Tacho/ Speed/ Pulse

(N) Display unit

(O) Sensor controller

(P) Switching power

supply
(Q)
Stepping
motor &
Driver &
Controller

(R) Graphic/ Logic panel

(S) Field network device

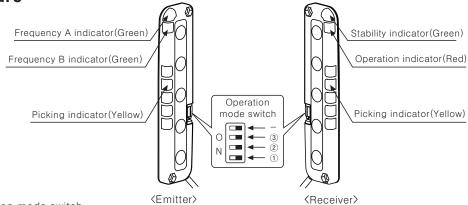
(T) Production stoppage models & replacement

Autonics C-28

^{2.} The above diagram is for Light ON mode, it is operated reversely in Dark ON.

BWPK Series

Structure



Operation mode switch

No		Function	Switch OFF	Switch ON
1	Tra	nsmission frequency selection	Frequency A	Frequency B
2	Steady/Falsh	ning Light of Picking lindicator Selection	Lighting indicator	Flashing indicator
3	Emitter	Sensing distance mode selection	Long mode	Short mode
	Receiver Operation mpde selection		Light ON mode	Dark ON mode

■ Functions

Switching function of Long / Short mode (Selectable sensing distance)

The rated sensing distance is 3m for Long mode, 1m for short mode. It minimizes interference setting as short mode when using more than 3 sets closely together.

	Operation mode switch(Emitter)	Rated sensing distance
Long mode	4	3m
Short mode	Short (3) (2) (1) (1)	1 m

Interference protection function

In case of using 2 pcs of sensor in serial or parallel in order to extend sensing width, the detection can be failed because of their light interference.

This function is to avoid the light interference as operating a sensor in transmission frequency A and another sensor in transmission frequency B to protect these kinds of failures.

	Operation mode switch(Emitter +Receiver)	Frequency A, B indicator(Emitter)		
Sensor (A) (Transmission frequency A)	4 3 2 1 FREQ.A	Frequency A(Green) Frequency B(Green)		
Sensor ® (Transmission frequency B)	(4) (3) (2) (2) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	Frequency A(Green) Frequency B(Green)		

OSwitching Light-ON / Dark-ON

In Light-ON mode, the control output is ON when the target is missing. In Dark-ON mode, the control output is ON when the target is present.

	Operation mode switch(Receiver)	Control output operation
Light ON	4 Light ON	It is ON when it is lighted.
Dark ON	Dark ON 3 2 1	It is ON when it is shaded.

Switching Steady / Flashing Light of Picking indicator

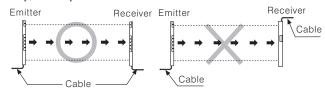
Select the indication method of operating indicator LED to make out work sensing operation more easily.

_				
		Operation mode switch (Emitter+Receiver)	Picking indicator operation	
	GLOW	(4) (3) (2) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	Lighting indicator	
	BLINK	4 3 BLINK 2 1	Flashing indicator	

Installation

©For direction of installation

Emitter and receiver should be installed in same up/down position.



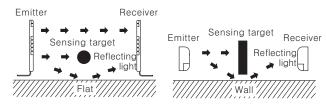
©Reflective Surface Interference

In the case shown below, the beam can be reflected from the wall or flat surface and exposed to the receiver. Please pre-test the operation of sensor with a target under this condition.

(Interval distance: Min. 0.3m)

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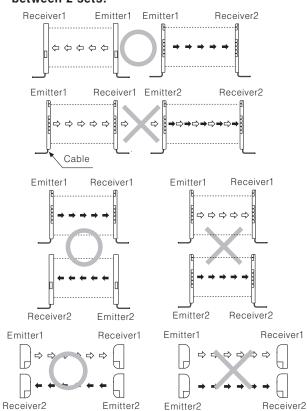
Area Sensor



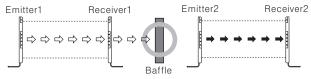
○For prevention of interference

It may cause interference when installing more than 2 sets of the sensor. In order to avoid the interference of the sensor, please install as following figures and use the interference prevention function not to let light of the other emitter in a receiver..

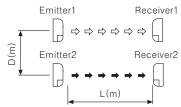
Transmission direction should be opposite between 2 sets.



•Baffle should be installed between 2 sets.



Keep sufficient distance between two sets of sensors to avoid mutual interference.



Sensing distance(L)	Allowable installation of distance(D)		
0.1 to 1m	Min. 0.1m		
Min. 1m	Min. 0.2m		

^{*}There will be small difference depending on installing environment.

■Operation indicator

	Emitter		Receiver				
Item	Indicator		Indicator			Control	
	Green A	Green B	Picking indicator	Green	Red	Picking indicator	output
Power on	♡	•	_	_	_	_	_
FREQ. A operation	≎	•	_	_	_	_	_
FREQ. B operation	≎	Ф			_	_	_
Stable light ON	_		≎	¢	✡	₽	ON
Flashing function ON	_		•	ф	✡	•	ON
Unstable light ON	_		Ф	•	✡	≎	ON
Unstable light OFF	_		•	•	•	•	OFF
Stable light OFF	_	_	•	≎	•	•	OFF
Overcurrent	_	_	•	•	•	•	OFF

	Display classification list				
≎	Light ON				
•	Light OFF				
•	Flashing by 0.3 sec.				
• •	Flashing simultaneously by 0.3 sec.				

- **Picking indicator operates when output is connected to picking input. (When it is not connected, picking indicator is OFF regardless of operation modes.)
- **Red indicator, Picking indicator, Control output are for Light ON mode in Stable light ON, Unstable light ON, Unstable light OFF and Stable light OFF. For Dark ON mode, they operate in opposite. (When malfunction of synchronous line or overcurrent occurs, control output is OFF in both modes.)

Troubleshooting

Malfunction	Cause	Troubleshooting	
	Power supply	Supply rated power	
Non-operation	Cable disconnection, incorrect connection	Check the wiring	
	Rated connection failure	Use within rated sensing distance	
Irregular operation	Pollution by dirt on sensor cover	Remove dirt by soft brush or cloth	
megular operation	Connector connection failure	Check the assembled part of the connector	
	Out of rated sensing distance	Use within rated sensing distance	
Control output is OFF even though there is not a	There is an obstacle that cut off the light between emitter and receiver	Remove the obstacle	
target object.	There is a strong electric wave or noise generated by motor, electric generator, high voltage line etc.)	Put away the strong electric wave or noise generator.	
LED display for	Control output line shorted	Check the wiring	
overcurrent	Over load	Check the rated load capacity	

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(J) Counter

(K) Timer

(L)

Panel meter (M) Tacho/ Speed/

Pulse meter (N) Display

unit

(O) Sensor controller

Switching power supply (Q) Stepping

(Q)
Stepping
motor &
Driver &
Controller
(R)
Graphic/
Logic
panel

(S) Field network device

(T) Production stoppage models & replacement

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